drum ECO-230l

CHARACTERISTICS	NOMINAL VALUE
Nominal body weight	6,95 kg
External thread circumference	1332 mm
Internal opening diameter (Di)	397 mm
Average opening thickness	6 mm
Local thickness	≥ 2.5 mm
Nominal volume	230 l
Height (h)	1114 mm
Maximum drum circumference	1764 mm
Colour	Grey
Food contact suitability	Suitable
Material	HDPE + recycled material (10% - 35% subject to availability)
Closure system	Leak-tight under intended conditions of use
Maximum stacking when filled	2 high - verified by compression testing to ASTM D642:2015

Dimensions and weights shown are nominal and subject to the tolerances specified in Reyenvas manufacturing specifications.

WEIGHT BREAKDOWN	NOMINAL WEIGHT	MATERIAL
Drum body	6.950 gr	HDPE + recycled material
One-piece lid	920 gr	PP
Centre plug	37 gr	LDPE
Sealing grid	200 gr	PP
Lid gasket 12 mm	100 gr	EPDM

Drum



Included accessories



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drum ECO-230l

The ECO-230L drum is suitable for food contact and is manufactured in accordance with the applicable requirements of **Regulation (EC) No 1935/2004**, **Regulation (EU) No 10/2011** and **Regulation (EC) No 2023/2006**, in their current versions, including the amendments introduced by **Regulation (EU) 2025/351**. Reyenvas holds registration number **39.0000123/SE** in the Health Register. Information relating to compliance with **Regulation (EU) 2025/40 (PPWR)**, recycled content, restricted substances and the requirements applicable to the packaging is recorded in the corresponding compliance documentation. The **Declaration of Compliance** and the documentation substantiating compliance, including the applicable migration tests, are available upon request.

The drum contains recycled plastic intended for food contact in accordance with the applicable requirements of **Regulation (EU) 2022/1616**, in its current version. The recycled material is incorporated into the middle layer of the drum and comes from a controlled, traceable process of sorting, washing and grinding units manufactured and marketed by Reyenvas and returned through its closed-loop system **Circularidad 360°** (registered nationally with AESAN and JUNTA DE ANDALUCIA and with RON, RFN and RIN codes in the European Union).

The drums have been conceived and designed for multiple circuits or rotations during their life cycle, or to be refilled or reused for the same purpose for which they were designed.

PACKAGING SPECIFICATIONS	
Stacking	2 high x 4 units → 8 units/CP-3 pallet (returnable)
Pallet	1.100mm x 1.100mm x 150 mm
Packaging	Stretch film with rain cover





*The values and results stated in this Product Data Sheet are based on our experience and are provided for guidance purposes. Since the circumstances and conditions in which this information may be used are beyond our control, we accept no liability for any losses or damage resulting from its use. The data contained in this document do not constitute product specifications, whose only references are those set out in the respective contracts and/or orders.

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