drum ECO-220L

CHARACTERISTICS	NOMINAL VALUE
Nominal body weight	6.5 kg
Outer thread circumference	1335 mm
Inner opening diameter (Di)	397 mm
Average neck thickness	6 mm
Local thickness	≥ 2.5 mm
Nominal volume	220 L
Height (h)	975 mm
Maximum drum circumference	1925 mm
Colour	Grey
Food-contact suitability	Suitable for food contact
Material	HDPE + recycled material (10% - 35% depending on availability)
Closure system	Leak-tight under intended conditions of use
Maximum stacking when filled	2 tiers - verified by compression testing in accordance with ASTM D642:2015

The dimensional and weight values shown are nominal and are subject to the tolerances established in Reyenvas manufacturing specifications.

WEIGHT BREAKDOWN	NOMINAL WEIGHT	MATERIAL
Drum body	6,500 g	HDPE + recycled material
One-piece lid	920 g	PP
Central plug	37 g	LDPE
Perforated grid	200 g	PP
12 mm lid gasket	100 g	EPDM

Drum



Included accessories



Central plug /Plug gasket



12 mm lid gasket



Perforated grid



One-piece lid

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drum ECO-220L

The ECO-220L drum is suitable for food contact and is manufactured in compliance with the applicable requirements of **Regulation (EC) No 1935/2004**, **Regulation (EU) No 10/2011** and **Regulation (EC) No 2023/2006**, in their current versions, including the amendments introduced by **Regulation (EU) 2025/351**. Reyenvas holds Health Register No. **39.0000123/SE**. Information relating to compliance with **Regulation (EU) 2025/40 (PPWR)**, recycled content, restricted substances and requirements applicable to the packaging is set out in the corresponding compliance documentation. The **Declaration of Compliance** and the supporting compliance documentation, including applicable migration tests, are available upon request.

The drum incorporates recycled plastic intended for food contact in accordance with the applicable requirements of **Regulation (EU) 2022/1616**, in its current version. The recycled material is incorporated into the central layer of the drum and comes from a controlled and traceable process of selection, washing and grinding of units manufactured and marketed by Reyenvas and returned through its closed-loop system **Circularidad 360°** (registered at national level with AESAN and JUNTA DE ANDALUCIA and holding RON, RFN and RIN codes in the European Union).

The drums have been conceived and designed to complete multiple circuits or rotations during their life cycle, or to be refilled or reused for the same purpose for which they were designed.

PACKAGING SPECIFICATIONS	
Stacking	2 tiers x 4 units → 8 units/pallet, CP-3 type (returnable)
Pallet	1,100 mm x 1,100 mm x 150 mm
Packaging	Stretch film with rain cover





*The values and results stated in this Product Data Sheet are based on our experience and are provided for guidance only. Since the circumstances and conditions under which this information may be used are beyond our control, we accept no liability for any loss or damage resulting from its use. The data in this document do not constitute product specifications; the only applicable references are those set out in the corresponding contracts and/or orders.

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